

## **Drilling & Tapping Machine**Tapping Machine

**Model No: DI-037** 



## **Silent Features**

- Column, Arm, Work Head & Gears are made out of Closed Grain.
- Parts Properly Balanced
- Prior Assembling of Main Gear & Pully
- Parts Finished on imported Grinding Machine
- All moving parts Finished to close Tolerance
- Spindle Ram is made out of Alloy Steel.
- Main Spindle & Pinon are Made out of EN Forged Steel.

## **Technical Specifications**

MODEL	DI-069A	DI-069B	DI-069C
Drilling in M.S		-	6
Tapping in Steel	5mm	12mm	-
Tapping in C.I.	7mm	12mm	-
Tapping Depth	-	15	-
Spindle Travel	-	-	57
No. of Spindle Speed	8	-	2
Range of Spindle Speed	590-1680	-	5000-10000
Table Stroke	-	55	-
Max. / Min Dist Between Spindle Center	104	150	155
to Coloumn Face			
Max. Dist Between Spindle Nose to Table	140	335	225
Face			
Max./ Min Dist Between Spindle Nose to	-	-	430
Base			
Diameter of Coloumn	46.80	63.50	46.80
Size of Working Table	168x168	265 x 265	220 x 220
Size of Base Plate	380 x 250	430 x 300	265 x 385
Drilling Head Motor	0.5 H.P/1440 RPM	1 H.P/1440 RPM	0.5 H.P/ 2800 RPM